

Abstract of the Disclosure:

A printing machine, which includes at least two printing unit groups having drives which are decoupled from one another and assigned, respectively, to one printing unit group, and having 5 printing units with transfer cylinders, include compensation elements for compensating for speed differences and positional errors between two printing unit groups. The compensation elements are assigned to a printing unit group which is an accepting printing unit group, in order to compensate for 10 transfer errors.

HLL/tk

TOP SECRET//COMINT